



February 2, 2022

Mr. Ivan D. Butts President National Association of Postal Supervisors 1727 King St., STE 400 Alexandria, VA 22314-2753

Certified Mail Tracking Number: 7020 3160 0002 0328 8484

Dear Ivan:

As a matter of general interest, the Postal Service has updated the Window Operations Survey (WOS) time factors for Retail Systems Software (RSS) offices.

Enclosed on compact disc are the WOS time factors for Fiscal Year 2022.

Please contact Dion Mealy at 202-507-0193 if you have any questions concerning this matter.

Sincerely,

Shannon Richardson

Director

Contract Administration (APWU)

Enclosure

	Function 2 MDD-IR Timekeeping	imekee	gnigg
	PRE-GEMBA CHECKLIST	CKLIST	
General		Yes/No	Comments
1>	Verify if All MDD-TRs are accessible in the morning so carriers can access to record their Begin Tours		
8	Verify that MDD-TRs are assigned for each AMS routes and any Full-Time Miscellaneous routes. The combined total of AMS and Full-Time Miscellaneous routes times 10% is the spare rate of MDD-Trs that must be on-hand		
8			
4	Verify if there are any MDD-TRs that are lost, Damaged or Not Working		
Employee		Yes/No	Comments
2	Verify if employees have a barcoded ID badge		
69	Verify if office has adequate MDD-TRs for carriers		
7	Verify in TACS if employees are on the clock		
8	Verify in TACS if employee are on the correct operation		
ტ ბ	Verify in TACS if employees are properly ending tour ET		
Mana	Vanagement Y	Yes/No	Comments
10>	Observe and validate if management is periodically verifying employee moves		
<u>+</u>	Verify if Supervisor/local management is conducting daily Gemba of process		
12>	Verify if team maintains a win/lose scorecard		
13>	Verify if office is conducting a unit huddle		
14>	Is feedback and new ideas being captured		
15>	Are PS1260 available for carriers in the event of system/scanner failure		
Office:			
Date:			
Time:			

	Function 2 MDD-TR Timekeeping	ing
	POST-GEMBA CHECKLIST	
General	Yes/No	Comments
^	Verify if all MDD-TRs are accessible in the morning so carriers can access to record their Begin Tours	
8	Verify that MDD-TRs are assigned for each AMS routes and any Full-Time Miscellaneous routes. The combined total of AMS and Full-Time Miscellaneous routes times 10% is the spare rate of MDD-Trs that must be on-hand	
8		
4>	Verify if there are any MDD-TRs that are lost, Damaged or Not Working	
Employee	oyee Yes/No	Comments
2	Verify if employees have a barcoded ID badge	
6	Verify clock ring errors for the last 30 days (DOIS)	
^	Verify in TACS if employees are on the clock	
8	Verify in TACS if employee are on the correct operation	
8	Verify in TACS if employees are properly ending tour ET	
Mana	Vanagement Yes/No	Comments
10	Verify clock ring errors for the last 30 days (DOIS)	
7	Observe and validate if management is periodically verifying employee moves	
12>	Verify if Supervisor/local management is conducting daily Gemba of process	
13>	Verify if team maintains a win/lose scorecard	
14>	Verify if office is conducting a unit huddle	
15>	Is feedback and new ideas being captured	
16>	Are PS1260 available for carriers in the event of system/scanner failure	
Office:		
Date:		
Time:		

F2 Background Timecard Tracking

Background

2018. The HEBRs are over 25 years old, are failing, and some replacement parts are no longer available. The vendor that supplied Hyper Electronic Badge Readers (HEBR) went out of business in August of Current projections have the supply of HEBRs being exhausted in FY2021.

Changes on MDD-TR

posted in the TACS application. City carriers can access to Time Keeping workflow via On Street menu or MDD-TR Application is modified to accept City Carriers clock rings so that the City Carriers time can be hamburger menu on TRs. Carriers must scan their badge prior to record the rings. Five different clock rings are available for carriers to use:

suppress "Out for Lunch" and "Return from Lunch", until a RETURN2DU is Once DEPART2ROUTE scan is performed, the scanner will automatically scanned. Ring type "Move" requests carrier to enter the operation ID, and the scanner will provide a list for them to select from. For other ring types operation ID is not mandatory.

- 1. Begin Tour
- 2. Out for Lunch
- Return from Lunch
- 4. Move
- 5. End Tour



Area/District Roll-Out Schedule for Timekeeping via Scanners

Pre-Implementation Checklist

- All carriers must have a current barcoded ID badge
- Route. The combined total of AMS and Full-Time Miscellaneous routes times 10% is the spare rate of MDD-TRs All offices must ensure they have MDD-TRs for each of their AMS routes and any Full-Time Miscellaneous must be on hand
- MDD-TRs that are Lost, Damaged or Not Working must be reported to the Helpdesk
- All Offices must verify via RIMS-Tracking-Device Asset Summary that the latest Software Version(7.50)
- All MDD-TRs must be accessible in the morning so carriers can access to record their Begin Tours.
- Supervisors must review clock ring daily and provide feedback to carriers if clock-ring errors are observed.



Area/District Roll-Out Schedule for Timekeeping via Scanners(New)

Phase	Area	District	Start Date	End Date
14:41		Train the Trainer Sessions for Initial Deployment Sites Selected	2/7/2022	2/11/2022
ııınaı	Atlantic	Initial Deployment to Production for Selected 40 Offices	2/12/2022	3/11/2022
7		Train the Trainer Sessions for Phase 1 Sites - HQ Training 3/8/22	3/7/2022	3/11/2022
-	Atlantic	North Carolina, New Jersey and New York 1, 2 & 3	3/12/2022	4/8/2022
c		Train the Trainer Sessions for Phase 2 Sites - HQ Training 4/5/22	4/4/2022	4/8/2022
7	Atlantic	MA-RI, Connecticut, ME-NH-VT, Pennsylvania 1, DE-PA 2, Maryland & Virginia	4/9/2022	5/6/2022
c		Train the Trainer Sessions for Phase 3 Sites - HQ Training 5/3/22	5/2/2022	5/6/2022
?	Southern	Florida 1, 2 & 3, Georgia, South Carolina, Puerto Rico and Tennessee	5/7/2022	6/3/2022
		Train the Trainer Sessions for Phase 4 Sites HQ Training 6/1/22	5/30/2022	6/3/2022
4	Southern	AI-MS, Louisiana, Texas 1, AR-OK and Texas 1, 2 & 3	6/4/2022	7/1/2022
Ų		Train the Trainer Sessions for Phase 5 Sites HQ Training 6/28/22	6/27/2022	7/1/2022
ი	Central	Ohio 1 & 2, Illinois 1 & 2, KY-WV, Indiana, KS-MO	7/2/2022	7/29/2022
ú		Train the Trainer Sessions for Phase 6 Sites HQ Training 7/26/22	7/25/2022	7/29/2022
0	Central	Wisconsin, IA-NE-SD, MN-ND and Michigan 1 & 2	7/30/2022	8/26/2022
١		Train the Trainer Sessions for Phase 7 Sites HQ Training 8/23/22	8/22/2022	8/26/2022
,	WestPac	All Districts within the WestPac Area	8/27/2022	9/23/2022

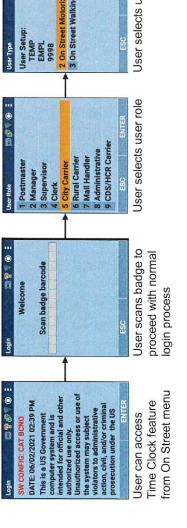


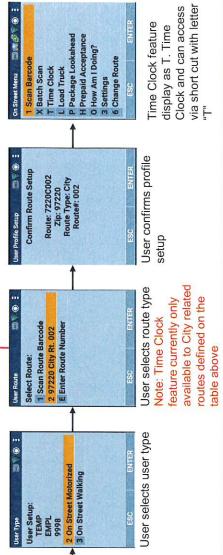
Tracking for City Carriers Access to Time Clock Menu

Login □警碰車 🕒	Menu □00 = □
SW CONFIG: CAT BCNO	Please select option
DATE: 06/02/2021 02:39 PM	M Copilot Mapping
This is a US Government	A Administrator
computer system and is	S Supervisor
intended for official and other	Continuous Scan ON
Unauthorized access or use of	D Diagnostic
the system may subject	T Time Clock
violators to administrative	B Battery Swap
prosecution under the US	U Touch Settings
THE REAL PROPERTY OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN TRANSPORT NAMED IN THE PERSON NAMED I	ESC

User can access Time Clock feature via Hamburger Menu (Top right corner red box with 3 white dot) without having to login on MDD TR scanners.

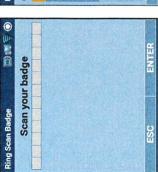
AMS City Carrier Route	City (C)
Sunday Package City Delivery	Dynmc City (Y)
Static Dynamic City Package Route	Static City (X)
Geo-Delivery City/Rural Supplemental Route	Spplmtl (S)
Customized Delivery Route	Custom (G)
Metro Post Route	Mtr Pst (M)
Collection Route	Coll (P)
DOIS Miscellaneous Parcel Route	Misc Parcel Rt (D)
Parcel Route Dynamic Route (PRDR)	PRDR Rt (K)
Priority Mail Same Day Route City (PMSDC)	PMSDC (V)
Parcel Overflow Route City Delivery	Ovrflw City (0)







Timekeeping Begin Tour for City Carriers



Ring Type	Choose Ring Type:	1 Begin Tour	2 Out to Lunch	3 Return from Lunch	4 Move	5 End Tour	S

0 3	Ring Details Finance # 3 6 3 1 9 3 Local Unit 0 0 0 0 0 1					
	alls 3 1 Unit Conte		9 3		0 1	

〇当點個			NAL DELIVERY		4210 RURAL EXPRESS MAIL (STREET)	4220 RURAL EXPRESS MAIL	ENTER
etails	Operational ID	Meaning	3540 OPERATIONAL STANDBY DELIVERY	4200 8127 TIME	(STREET)	(OFFICE)	ESC
Ring Details	Oper	0	3540	4200	4210	4220	
0		fo _e					

Information On Street Menu



appears then exit out of "Information recorded application and return successfully!" briefly user to the previous the Time Clock screen

Scan an employee badge

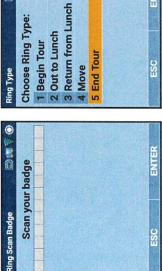
Select Ring type = Begin Tour

Verify pre-populated data and modify as necessary, press ENTER

Operational field is optional forward or enter/select For this clock ring, the Press Enter to move Operational ID.



Timekeeping End Tour for City Carriers



Select Ring type = End Tour

Scan an employee badge

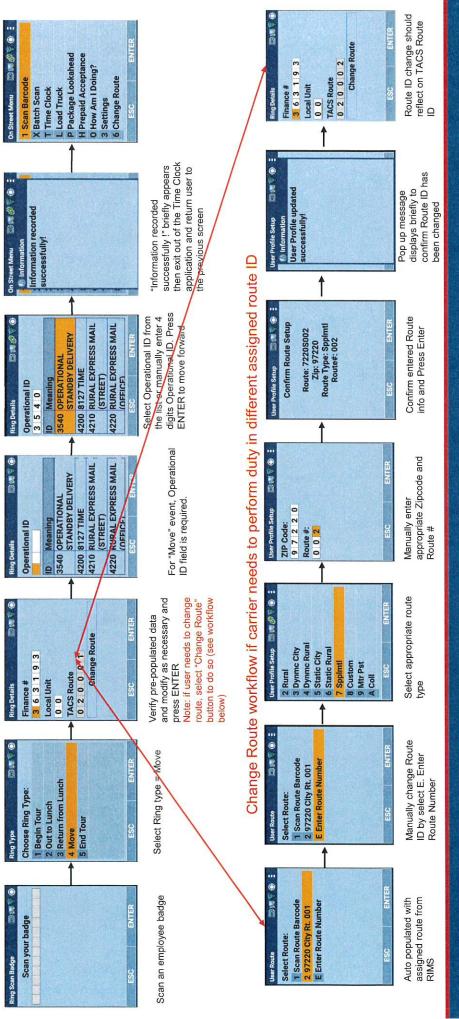
Information Information successfully: Ring Type

successfully!" briefly appears Information recorded

Upon completing the transaction, MDD will log the user out from the Time Clock application and return to the previous screen



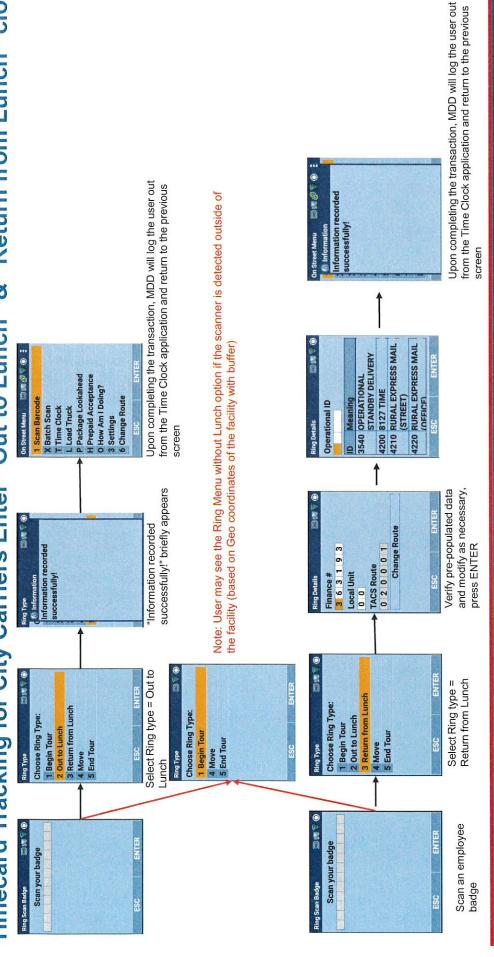
Timecard Tracking for City Carriers Enter "Move" Clock Ring



WINTED STATES
POSTAL SERVICE®

2/7/2022

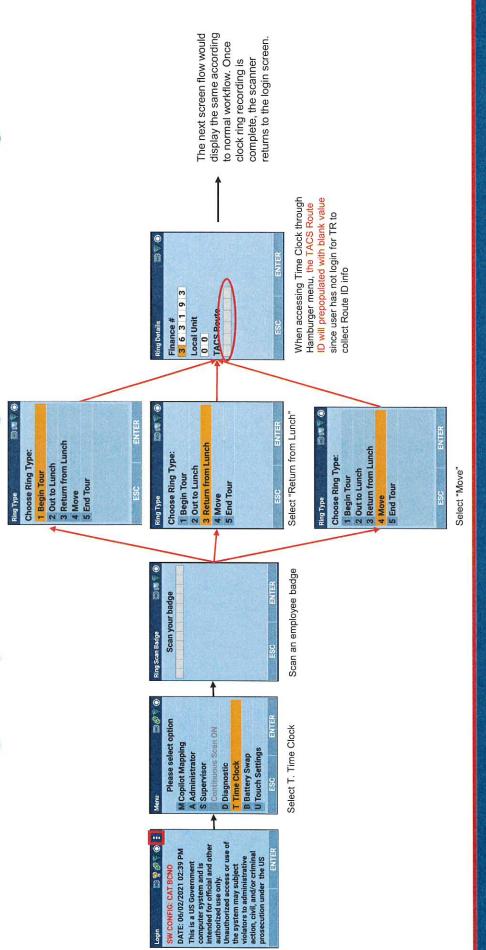
Timecard Tracking for City Carriers Enter "Out to Lunch" & "Return from Lunch" clock ring



UNITED STATES

POSTAL SERVICE®

Timecard Tracking for City Carriers When using Time Clock via Hamburger Menu





			Function 4 MIO Timekeeping
	PRE-IMPLEMENTATION CHECKLIST	N CHEC	CKLIST
Manag	Vanagement	Yes/No	Comments
<u>^</u>	All employees have a current barcoded ID badge?		
%	EAS staff has required access to RIMS and TACS for the office?		
8	All applicable placards have been posted and are easily accessible in each operational area		
4	Are all available MIO scanners are configured to the correct finance number?		
2	SWIs and SOPs have been posted for employees to utilize for reference?		
^	All employees have been properly trained and understand the process?		
7	PS Form 1260s are available for employees to utilize for back up purposes?		
Office:			
Date:			
Time:			

			Function 4 MIO Timekeeping
	POST IMPLEMENTATION GEMBA CHECKLIST	EMBA (CHECKLIST
General		Yes/No	Comments
^	Verify if necessary placards are printed and displayed at each work area (window, box section, dist, etc)		
%	2> Verify if all placards are easily accessible		
Employee	oyee	Yes/No	Comments
8	Verify if employees have a barcoded ID badge		
4	Verify if office has adequate MIO scanners for staff		
2	Verify in TACS if employees are on the clock		
6	Verify in TACS if employee moves are being completed between operations		
^	Verify in TACS if employees are properly clocking OL/IL		
&	Verify in TACS if employees are properly ending tour ET		
Mana	Management	Yes/No	Comments
6	Observe and validate if management is periodically verifying employee moves		
10>	Verify if Supervisor/local management is conducting daily Gemba of process		
<u>~</u>	Verify if team maintains a win/lose scorecard		
12>	Verify if office is conducting a unit huddle		
13>	Is feedback and new ideas being captured		
14>	Are PS1260 available for clerks in the event of system failure		
Office:			
Date:			
Time:			

Initial Deployment Offices 02/12/2022

	NORTH	H CARO	LINA	NORTH CAROLINA DISTRICT
DISTRICT	FINANCE	FINANCE ZIP CODE	MPOO	OFFICE
North Carolina	361232	27511	M	CARY PO
North Carolina	362352	27909		ELIZABETH CITY PO
North Carolina	362683	28314	17	FAY-CLIFFDALE STA
North Carolina	362689	28303	7	FAY-EUTAW STA
North Carolina	362690	28307	1	FAY-FORT BRAGG BR
North Carolina	362687	28304	7	FAY-LAFAYETTE STA
North Carolina	362685	28306	1	FAY-LAKEDALE STA
North Carolina	362684	28301	7	FAY-TOKAY CARR ANX
North Carolina	362912	28052	В	GASTONIA PO
North Carolina	363208	27834		GREENVILLE PO
North Carolina	363209	27834		GRN-SOUTH MEMORIAL
North Carolina	363205	27401	9	GSO-MAIN OFFICE STA
North Carolina	363203	27406	9	GSO-SPRING VALLEY STA
North Carolina	363204	27405	9	GSO-SUMMIT STA
North Carolina	363201	27407	9	GSO-WESTSIDE STA
North Carolina	363928	28540	1	JACKSONVILLE PO
North Carolina	363929	28546	1	JAX-BRYNN MARR ANX
North Carolina	365232	28655	Е	MORGANTON PO
North Carolina	365480	28562	-	NEW BERN PO
North Carolina	366608	27801	1	ROCKY MOUNT PO

	NE/	NEW JERSEY DISTRICT	EY DIS	TRICT
DISTRICT	FINANCE	FINANCE ZIP CODE	MPOO	OFFICE
New Jersey	330123	08106	C	CAM-AUDUBON BR
New Jersey	330131	08104	C	CAM-CAMDEN CARRIER AN
New Jersey	331002	08108	C	CAM-COLLINGSWOOD BR
New Jersey	331260	08101	C	CAMDEN PO
New Jersey	330122	08105	C	CAM-EAST CAMDEN STA
New Jersey	330125	08109	C	CAM-MERCHANTVILLE BR
New Jersey	331003	08107	2	CAM-OAKLYN BR
New Jersey	330124	08110	2	CAM-PENNSAUKEN BR
New Jersey	335670	07102	1	NEWARK PO
New Jersey	330067	07109	1	NWK-BELLEVILLE BR
New Jersey	335667	07109	Ī	NWK-BELLEVILLE CARRIE
New Jersey	335664	07105	1	NWK-IRONBOUND STA
New Jersey	332668	07111	Ī	NWK-IRVINGTON BR
New Jersey	330070	07102	1	NWK-MIDTOWN STA
New Jersey	330069	07104	1	NWK-NORTH STA
New Jersey	330068	07110	1	NWK-NUTLEY BR
New Jersey	335666	07107	1	NWK-ROSEVILLE STA
New Jersey	335669	07114	ſ	NWK-SOUTH STA
New Jersey	335663	07103	1	NWK-SPRINGFIELD AVE S
New Jersey	335665	07106	f	NWK-VAILSBURG STA



Overall Roll-Out High-Level Phases

Phase	Area	District	Start Date	End Date
ri÷i c		Train the Trainer Sessions for Initial Deployment Sites Selected	2/7/2022	2/11/2022
8	Atlantic	Initial Deployment to Production for Selected 40 Offices	2/12/2022	3/11/2022
-		Train the Trainer Sessions for Phase 1 Sites - HQ Training 3/8/22	3/7/2022	3/11/2022
	Atlantic	North Carolina, New Jersey and New York 1, 2 & 3	3/12/2022	4/8/2022
c		Train the Trainer Sessions for Phase 2 Sites - HQ Training 4/5/22	4/4/2022	4/8/2022
4	Atlantic	MA-RI, Connecticut, ME-NH-VT, Pennsylvania 1, DE-PA 2, Maryland & Virginia	4/9/2022	5/6/2022
,		Train the Trainer Sessions for Phase 3 Sites - HQ Training 5/3/22	5/2/2022	5/6/2022
,	Southern	Florida 1, 2 & 3, Georgia, South Carolina, Puerto Rico and Tennessee	5/7/2022	6/3/2022
_		Train the Trainer Sessions for Phase 4 Sites HQ Training 6/1/22	5/30/2022	6/3/2022
t	Southern	Southern AI-MS, Louisiana, Texas 1, AR-OK and Texas 1, 2 & 3	6/4/2022	7/1/2022
ų		Train the Trainer Sessions for Phase 5 Sites HQ Training 6/28/22	6/27/2022	7/1/2022
י	Central	Ohio 1 & 2, Illinois 1 & 2, KY-WV, Indiana, KS-MO	7/2/2022	7/29/2022
u		Train the Trainer Sessions for Phase 6 Sites HQ Training 7/26/22	7/25/2022	7/29/2022
•	Central	Wisconsin, IA-NE-SD, MN-ND and Michigan 1 & 2	7/30/2022	8/26/2022
١		Train the Trainer Sessions for Phase 7 Sites HQ Training 8/23/22	8/22/2022	8/26/2022
,	WestPac	WestPac All Districts within the WestPac Area	8/27/2022	9/23/2022



Standard Operating Procedure – Function 4 Timekeeping

Regional Intelligent Mail Server (RIMS)- Mobile Delivery Device In-Office Scanner (MIO)

Background

Developing a new process for time keeping purposes has become necessary due to the Hyper Electronic Badge Readers (HEBR) nearing its end of life. The Postal Service will utilize existing technology, by commissioning the MIO scanners to be used with the RIMS application to accurately capture and transmit time keeping records for Function 4. The process will utilize operational move placards placed in work locations throughout the office which employees will scan. Work hours for each employee will be transmitted from the MIO to RIMS, then reported to the Time and Attendance Control System (TACS.).

Responsibility

All Postmasters/Station Managers/Supervisors and employees performing function 4 duties are responsible for adhering to the procedures outlined in this SOP (Note: Level 18 Postmasters should be the only EAS performing function 4 MIO operation moves).

Management must be responsible for creating placards and ensuring all employees are properly trained. Employees performing function 4 duties must utilize MIO scanners, instead of moves on the HEBR, to reflect work hours in the operations where the work is being performed.

HEBR moves should only be used in emergency cases and only as directed by management.

RIMS – TACS Creating and Printing Placards

Placard Procedures

To create placards:

Log into Regional Intelligent Mail Servers (RIMS) https://rims-imdas.usps.com/login.php

Merrifield Engineering 123456 PARCEL RETURN SERVICE(PRS) (LDC 4200) OPERATION 6370

TACS Operations

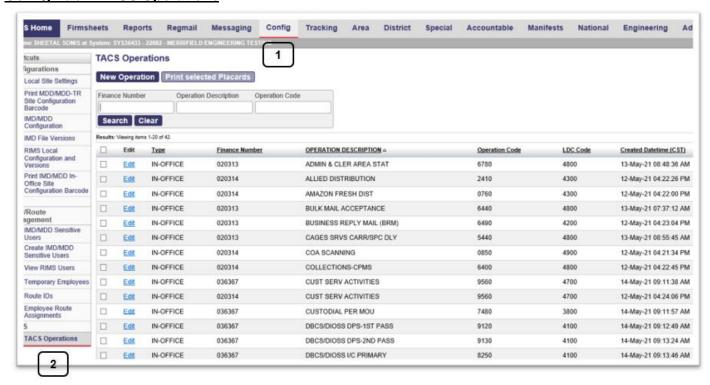
The TACS operations screen allows management to create, edit, delete, and print TACS placards that can be scanned by employees when performing work that falls under a specific operation code. When first displayed, the TACS operations list is sorted in ascending order based on operation description, but it can be sorted by any field where the column title is underlined. The list can be searched by finance number, operation description, and operation code, and can be exported to an Excel or CSV formatted file for reference.

The list currently supports only In-office operations but may be enhanced at a later date to include On-street operations as well. The data in the list is stored in RIMS for an indefinite time period and can be modified or deleted at any time.

The columns on the TACS operations list are listed below followed by a sample TACS operations screen.

- Edit (hyperlink used to modify an entry)
- Type (In-office is currently the only option)
- Finance Number
- Operation Description
- Operation Code
- LDC Code (Labor Description Code)
- Created Datetime (CST)

Config Tab - TACS Operations



To Add a New Operation

Click on the New Operation Button



- Select an Operation Description from the pulldown list
- Finance Number for the operation (Default to site Finance Number)
- The Operation code and LDC code will be populated automatically
- Click on the Save button

For all other Op. Codes Finance Number defaults to site Finance Number and user cannot change the Finance Number.



For Op Code 6210 Finance Number does not default to site Finance Number and user can enter a different Finance Number.



To Edit or Delete an Operation Entry

Click on the Edit hyperlink next to the entry to be edited or deleted



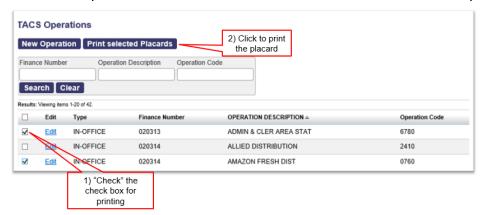
- Edit the Operation Description if desired (use the pulldown menu to select an operation)
- To save the changes, click Save
- To delete the entry, click Delete

TACS Operations:



To Print a Placard

- 1) Select the placard(s) to be printed by checking the box next to the desired operation
- 2) Click the Print Placards button
- 3) The selected placards as displayed in a PDF file with one placard per page (the placard includes the facility description and the finance number assigned to the operation followed by the Operation Description, the LDC number, and the barcode for the selected operation)





4) The placard is printed showing the facility description for the current office followed by the finance number, the operation description, the LDC and a barcode that captures the information.

MIO Scanner - Function 4 Timekeeping

Once all placards have been printed for the facility, they should be displayed in or nearest the workstation. Placards should be easily accessible for employee to reach.

If the office requires employees to travel to various locations, placards for these finance numbers should be displayed in a segregated area as to not be confused with the primary office placards.

Utilizing the MDD In-Office Scanner (MIO)

Employee begins work for the day

- 1. Press RED+F
- 2. Start Tour



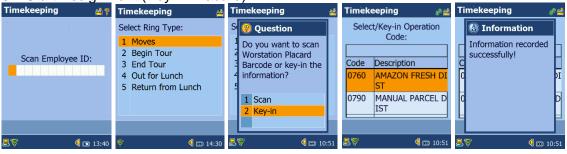


- 3. Press RED+F
- Start Assignment (Scan Placard)



5. Press RED+F

6. Start Assignment (Key-in Placard)



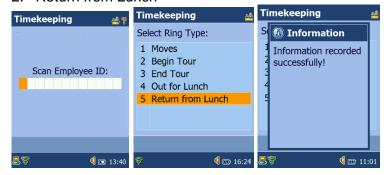
Employee takes lunch break

- 1. Press RED+F
- 2. Out for Lunch



Employee returns from lunch break

- 1. Press RED+F
- 2. Return from Lunch



- 3. Press RED+F
- 4. Start Assignment (Scan Placard)

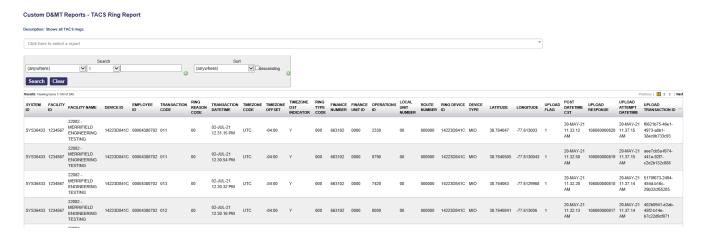


Employee ends work for the day

- 1. Press RED+F
- 2. End Tour



Sample TACS Ring Report from RIMS



Standard Work Instruction: MDD In Office Scanner (MIO) - RIMS

Management must log into RIMS to print operation placards for the office(s)



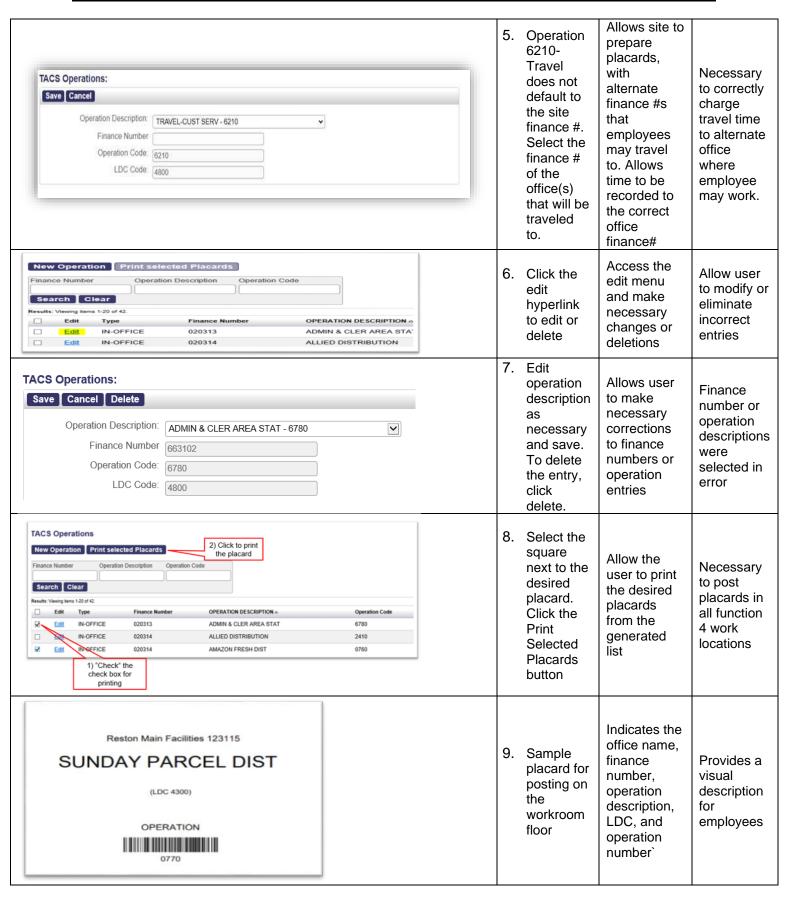
Management will print placards with the operations utilized in their office(s)



Management will post placards in an easily accessed, visible location in each work location

Visual	Important Steps	Key Points	Reasons for Key Points
https://rims-imdas.usps.com/login.php	1. Log into Regional Intelligent Mail Servers (RIMS)	Allows access to the Config tab and Time and Attendance Collection System (TACS) Operations shortcut	To begin the process for printing placards for specific offices
Part Control Part Part	2. Click the Config tab then TACS Operations on the left	This accesses the placard selection menu	Access all placards available for the selected office(s)
TACS Operations New Operation Print selected Placards Finance Number Operation Description Operation Code Search Clear	3. Click on the New Operation button	Opens up the next screen	Allows you to proceed with the following menu selection
TACS Operations: Save Cancel Operation Description. OPERATIONAL STANDBY CUST SRV - 3530 Finance Number 123115 Operation Code: 3530 LDC Code: 4800	4. Select the operation description from the pulldown menu and click the save button. (Operation codes default to site finance #)	This populates the operation code and LDC automatically and saves the information	To begin generating a list of printable placards for the office(s)

Standard Work Instruction: MDD In Office Scanner (MIO) - RIMS



Standard Work Instruction: MDD In Office Scanner (MIO) F4 Timekeeping

Employee must log on to the MIO and scan badge to Begin Tour (BT)



Employee will select from the list of options in the MIO to move between operations



Must scan badge and different placard for each operation throughout the day

Visual	Important Steps	Key Points	Reasons for Key Points
	Employees must utilize the Red + F button prior taking additional steps shown in the following screens.	This opens up the timekeeping module in the MIO	Allows employees to make operational moves throughout the day to report timekeeping data to TACS
Timekeeping Scan Employee ID: □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	2. Scan Employee ID	Identifies the employee logging into the timekeeping module	Ensures the operational moves are properly associated to the correct employee in TACS
Timekeeping Select Ring Type: 1 Moves 2 Begin Tour 3 End Tour 4 Out for Lunch 5 Return from Lunch	3. Select Ring Type: 2 Begin Tour (BT)	This begins the employee's tour on base operation 7420 in LDC 4800	This starts the employee's work day, recording function 4 workhours into a single operation until the next operational move is performed
Timekeeping S Information Information recorded successfully!	4. The "Information recorded successfully!" screen will appear following each proper entry	Verifies information was recorded	Allows user to see that all information was recorded successfully

Standard Work Instruction: MDD In Office Scanner (MIO) F4 Timekeeping

Timekeeping Select Ring Type: 1 Moves 2 Begin Tour 3 End Tour 4 Out for Lunch 5 Return from Lunch	5. Select Ring Type: 1 Moves	Allows the employee to move to the next process of scanning the placard or keying in the operation code	Accurately records actual time in each LDC
Timekeeping S Question Do you want to scan Worstation Placard Barcode or key-in the information? 1 Scan 2 Key-in	6. When prompted with the question to the left, select one of the two options. Scan should always be the preferred method. 1. Scan. You will be prompted to Scan the workstation placard	Selecting scan eliminates the need to search for the operation code manually	Increases efficiency
Merrifield Engineering 123456 PARCEL RETURN SERVICE(PRS) (LDC 4200) OPERATION 6370	7. Sample Barcoded Placard. Note: Employees must use the 6210 placard for the unit they travel to if it differs from the unit they are working in	Lists the office name, finance number, operation name and number and LDC	Assists the employee in confirming the correct unit and operation code are selected
Timekeeping Scan workstation placard barcode: □□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□	8. Scan workstation placard barcode:	Records the Finance number and operation code for the office the workload is being performed. Records operational moves from one work location to another and records the workhours accordingly	Scanning the Workstation placard barcode correctly identifies the nit finance number and workhours associated with the operation code
Timekeeping Select Ring Type: 1 Moves 2 Begin Tour 3 End Tour 4 Out for Lunch 5 Return from Lunch	9. To sign out for lunch, select: 4 Out to Lunch	Ends the previous operation and signs the employee out to lunch	Stops the workhours while employee is off the clock

Standard Work Instruction: MDD In Office Scanner (MIO) F4 Timekeeping

Select Ring Type: 1 Moves 2 Begin Tour 3 End Tour 4 Out for Lunch 5 Return from Lunch	10. To sign in from lunch, Select: 5 Return from Lunch followed by: 1 Moves, to start the next assignment	Starts the employees time returning from lunch then moves them to the next operation	Accurately records the employee returning from lunch and starts recording workhours on the next operation
Timekeeping Select Ring Type: 1 Moves 2 Begin Tour 3 End Tour 4 Out for Lunch 5 Return from Lunch	11. To end employee's work day, select: 3 End Tour	Ends employee's workday	Stops the recording of all workhours for the day